

## Bead bending machines

Please state the material type you would like to process in your order!

### SBM – Manual swage bending machines

- ▶ Heavy-duty and rugged cast iron design
- ▶ Adjustable bottom shafts
- ▶ Continuously adjustable stop plate

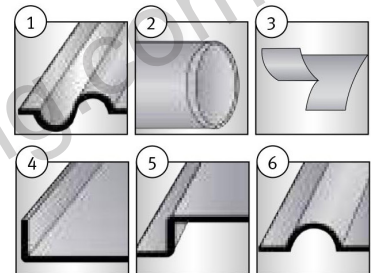
- SBM 110-08:**
- ▶ 7-part standard roller set
- SBM 140-12:**
- ▶ 8-part standard roller set



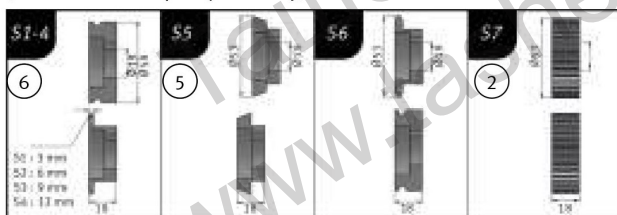
Model	SBM 110-08	SBM 140-12
Art. no.	3814001	3814002
<b>Technical specifications</b>		
Roller length	110 mm	140 mm
Max. sheet thickness*	0.80 mm	1.2 mm
Roller Ø	52 mm	62 mm
Collar width	80 mm	100 mm
Weight	30 kg	50 kg
Dimensions L x W x H	380 x 180 x 380 mm	560 x 220 x 500 mm

\*Performance data for material with tensile strength of 400 N/mm<sup>2</sup>

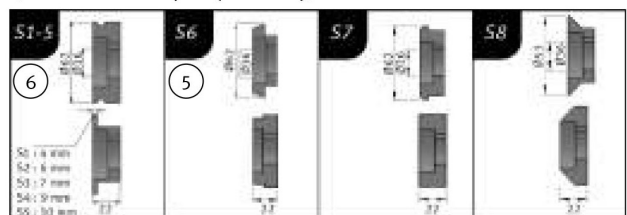
#### Typical applications



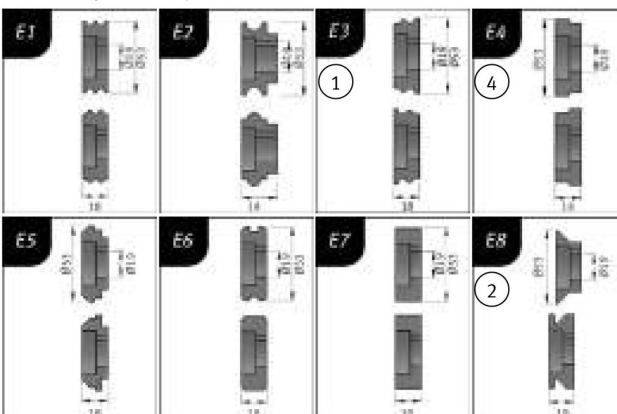
#### Standard rollers for SBM 110-08 (included in scope of delivery)



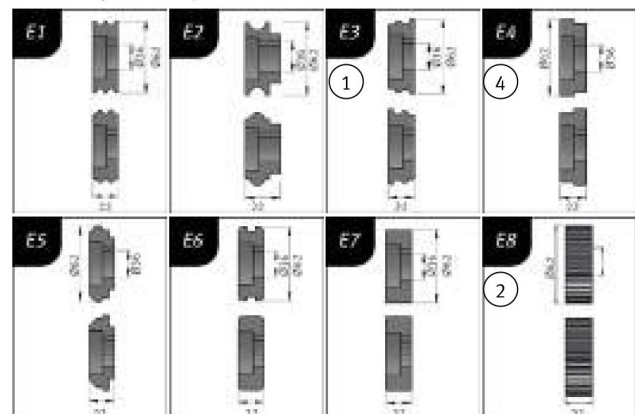
#### Standard rollers for SBM 140-12 (included in scope of delivery)



#### Accessory rollers for SBM 110-08



#### Accessory rollers for SBM 140-12



Accessories SBM 110	Art. no.	Accessories SBM 110	Art. no.	Accessories SBM 140	Art. no.	Accessories SBM 140	Art. no.
Bending rollers type E1	3880121	Bending rollers type E5	3880125	Bending rollers type E1	3880131	Bending rollers type E5	3880135
Bending rollers type E2	3880122	Bending rollers type E6	3880126	Bending rollers type E2	3880132	Bending rollers type E6	3880136
Bending rollers type E3	3880123	Bending rollers type E7	3880127	Bending rollers type E3	3880133	Bending rollers type E7	3880137
Bending rollers type E4	3880124	Bending rollers type E8	3880128	Bending rollers type E4	3880134	Bending rollers type E8	3880138